

ABSTRACT

A manufacturing process for a resin composition is provided, whereby it is possible to homogeneously knead particles and low-temperature decomposable additives into resins. First of all, a thermoplastic resin and an additive are pre-heated and mixed together, after which transition to the kneading step is carried out while the mixture is maintained in a heated state. Then, the mixture is kneaded under heating and molded by extrusion molding or the like to obtain the target resin composition. In the present invention, additives used in particulate form are not liable to cake and can be homogeneously kneaded in because the transition to the kneading step is carried out while the mixture is maintained in a heated state. Moreover, it is possible to knead in low-temperature decomposable additives because the heating temperature used for kneading can be reduced significantly in comparison with the conventional art.